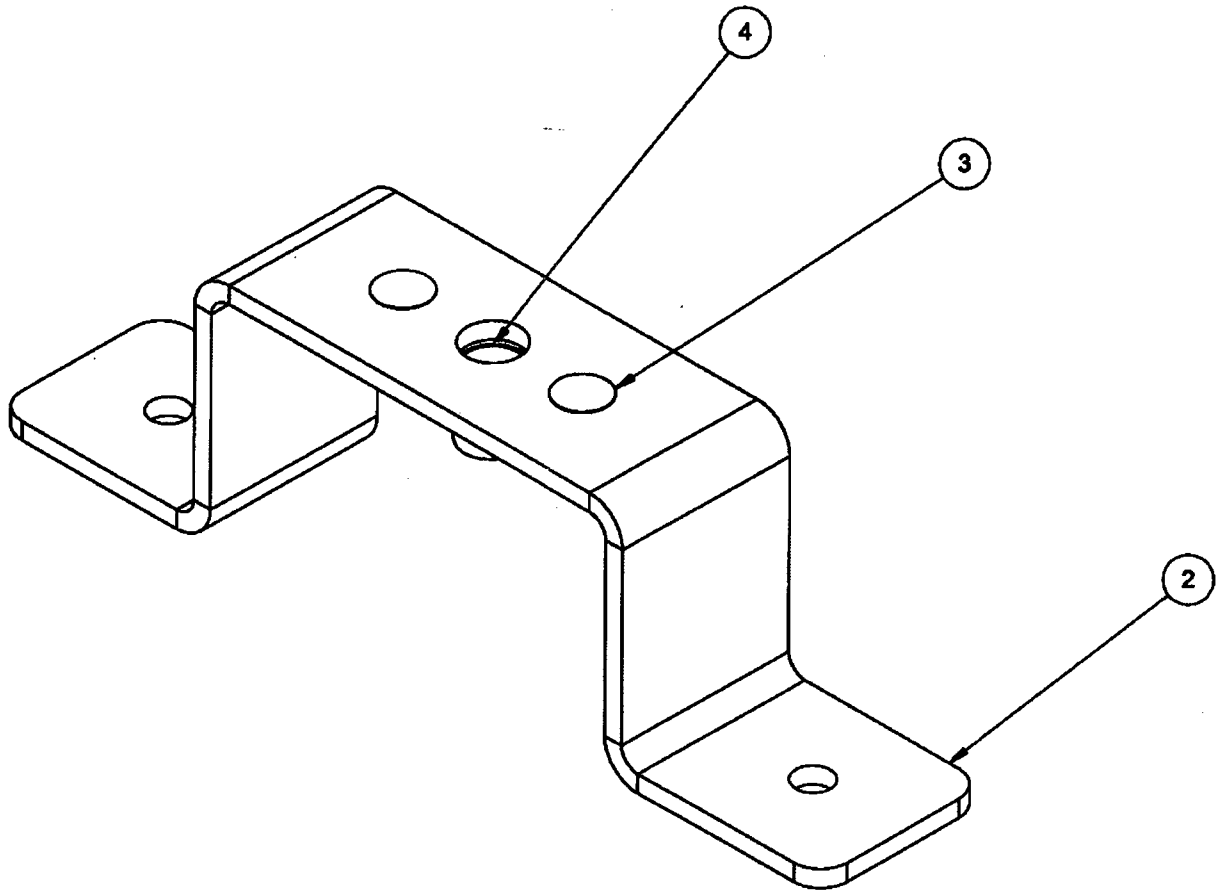


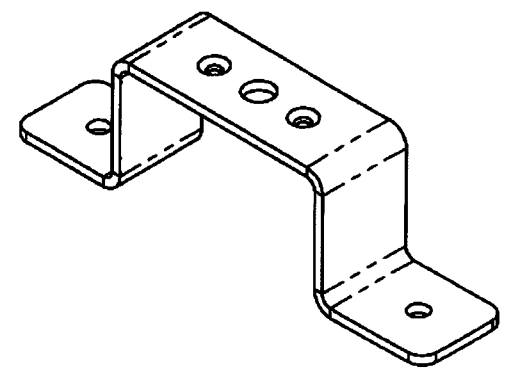
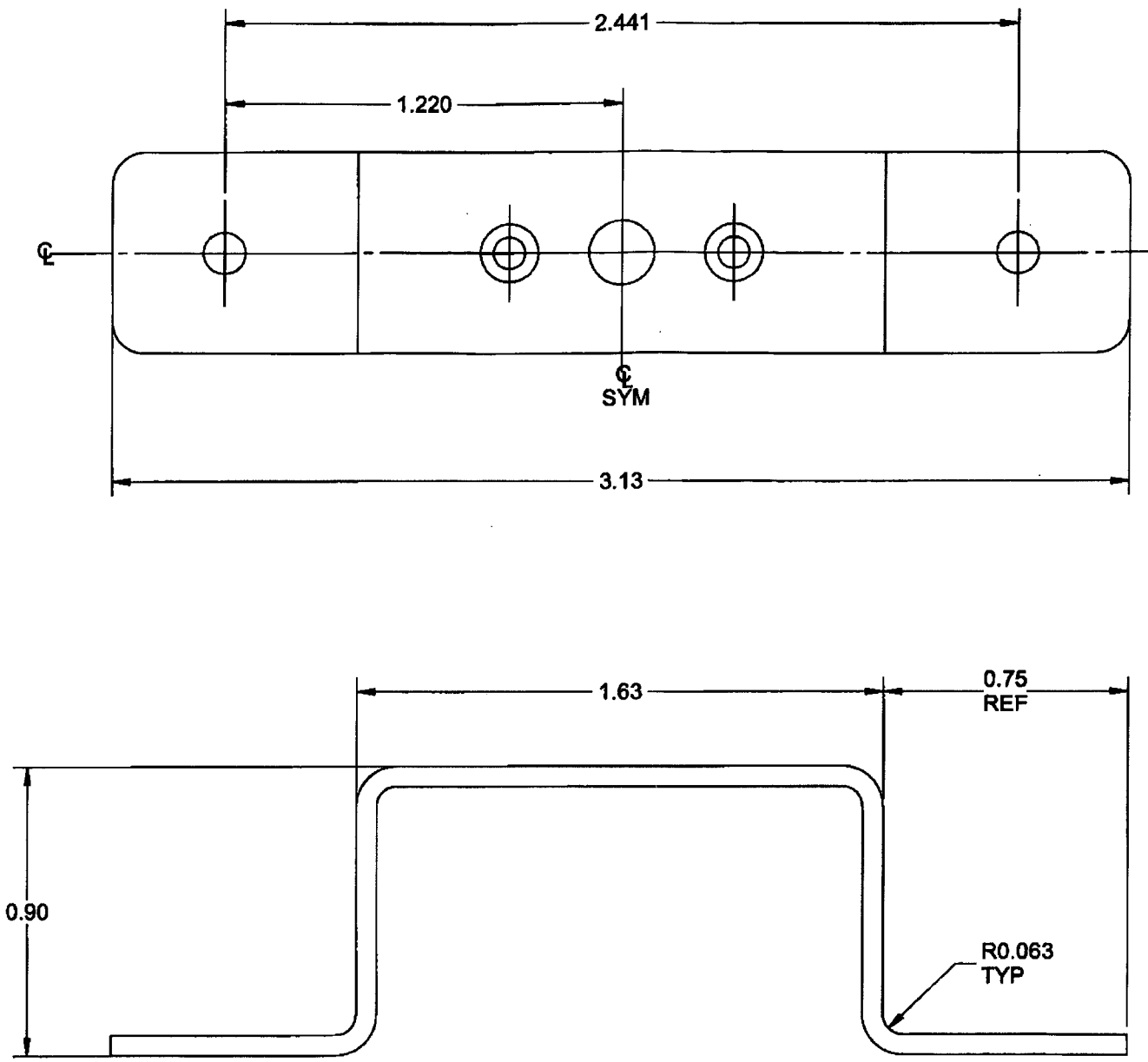
ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4922-041	BRACKET ASSEMBLY
2	1	D4922-1	BRACKET
3	2	MS20426AD3-4	RIVET, CSK
4	1	MS21059-L3	NUTPLATE



D4922-041 BRACKET ASSEMBLY

NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED.
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 7) WEIGHT: 0.020 lbs

PA1	NEW ISSUE	DC	13.07.31
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	DW	DRAWING NO.	REV. A
MFG. APPR.	AS	D4922	SHEET 1 OF 3
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	BRACKET	NTS
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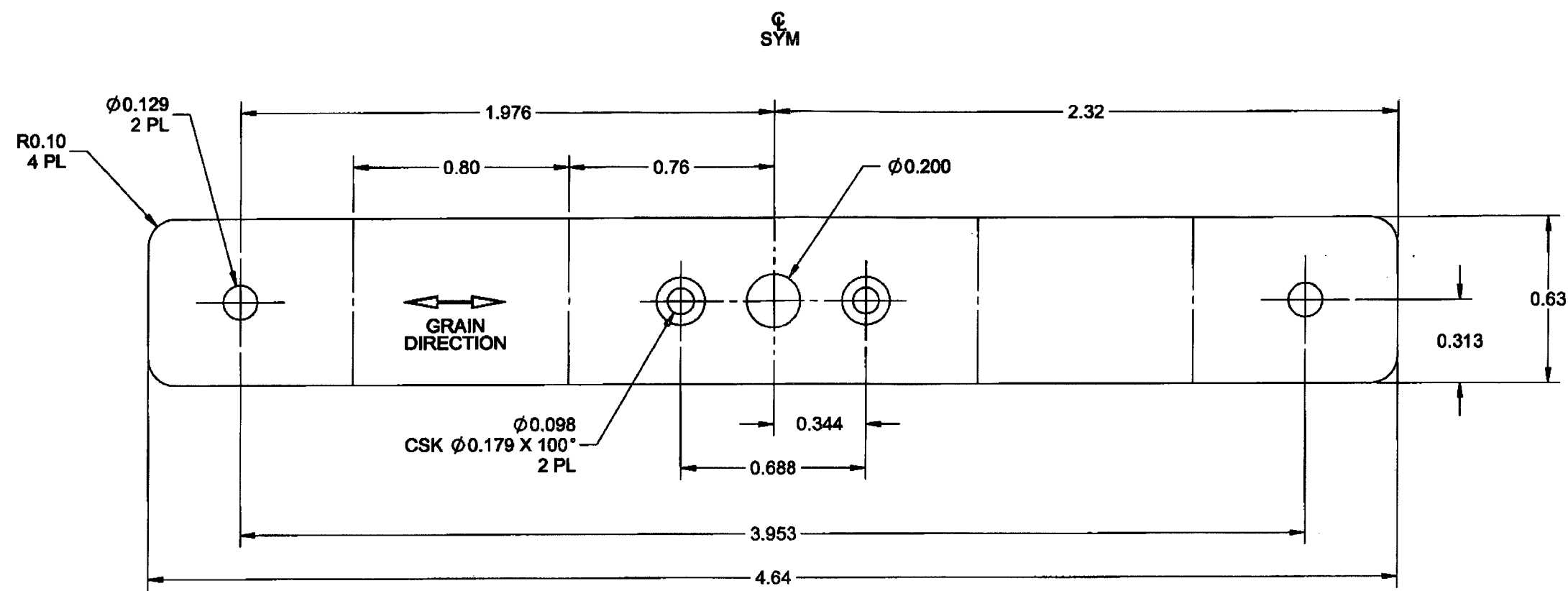


D4922-1 BRACKET

RELEASED
2014 -01- 08
WD

- NOTES:**
- 1) MATERIAL: MAKE FROM D4922-1F
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.018 lbs

DESIGN	<i>DC</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	<i>DW</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>NS</i>	D4922	SHEET 2 OF 3
APPROVED	<i>AP</i>	TITLE	SCALE
DE APPR.		BRACKET	NTS
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D4922-1F FLAT PATTERN

RELEASED
2014-01-08
MP

- NOTES:**
- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.063
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A

DESIGN	DC	DART AEROSPACE LTD	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DW	DRAWING NO.	REV. A
MFG. APPR.	DS	D4922	SHEET 3 OF 3
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	BRACKET	NTS
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